

Parts required and Amounts



**60 x #12-24 x 2" Wafer Socket
Self drilling**



5 Composite planks at 96"



18 Plastic Plugs 1.5" x 1.5"



4 Aluminum Frame Braces



**24 #12 Self Drilling
Pan Head screws**



6 Aluminum Frames



U-FAB BOATS®

Product/Service Information

Aluminum Frame Seats 8 ft



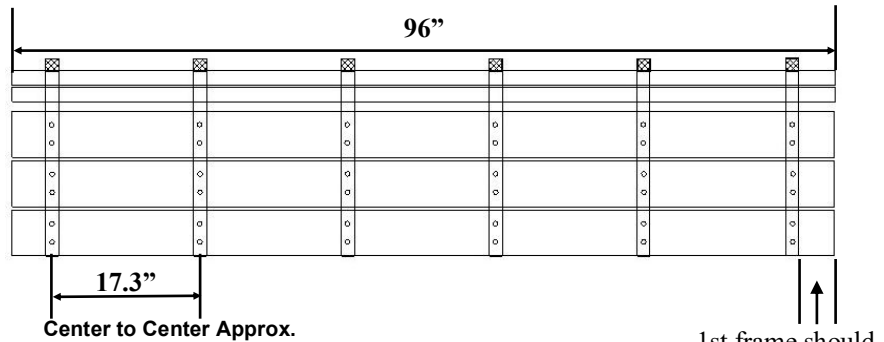
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1

Aluminum Frame Seating 8 ft



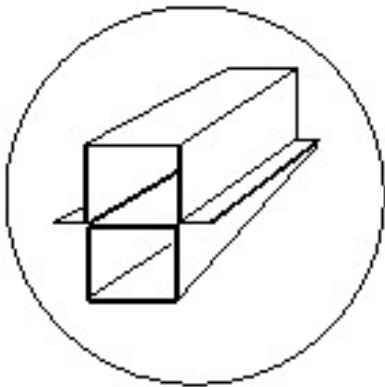
Make sure the top CompositeTrex plank is equal with the top of the frame

There is a space of approx. 2 1/2" between the top and lower back Composite planks

There is a space of 7/16" between the front, middle and rear Composite planks

1st frame should be 4" from outside edge of Composite plank to edge of aluminum frame on both sides

Make sure the front Composite plank is equal with the front edge of the frame



Lightly tap in plastic plugs with rubber mallet

2

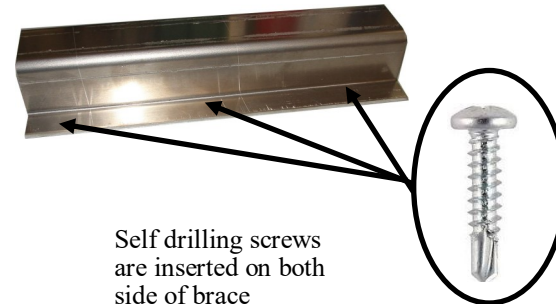
Aluminum Frame Seating 8 ft

Pre-Drill using screw pilot guide #12

with adjustable drilling depth and countersink.

Adjust the screw pilot to the desired hole depth and drill the hole until countersinking is complete and insert screw.

Drill Composite only



Self drilling screws are inserted on both side of brace

Use 2 self drilling on Composite (see below) to attach each Composite plank to each frame.

